



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G11451-3G

Job Sheet 185175



Part No: RBW6205G11451-3G

Job Qty: 8 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 12/3/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G11451-3G REV 1 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		12/3/18	0.00	0.00	Start Up Machining		
92	Purchasing	8 pcs		12/3/18	0.00	0.00	Purchasing		DEC 04 2018
94	Packaging	8 pcs		12/3/18	0.00	0.00	Packaging2		DEC 04 2018
96	QC	8 pcs		12/3/18	0.00	0.00	QC6		DEC 10 2018 68
108	Bandsaw	8 pcs		12/3/18	0.00	0.00	Bandsaw1		9-89
110	Mori Seiki	8 pcs		12/3/18	0.00	1.33	MORI NV5000-1		
120	QC	8 pcs		12/3/18	0.00	0.00	QC2 Machining-1		
130	QC	8 pcs		12/3/18	0.00	0.00	QC8 Machining-1		
140	Outsource	8 pcs		12/3/18	0.00	0.00	Outsource4		
150	Packaging	8 pcs		12/3/18	0.00	0.00	Packaging2		
160	QC	8 pcs		12/3/18	0.00	0.00	QC6		
180	Packaging	8 pcs		12/3/18	0.00	0.00	Packaging3-1		
190	QC21-SA	8 Ea		12/3/18	0.00	0.00	QC21		DEC 11 2018

Part Op 92 - 1- Issue P/O to Arrow Tech Machine Works P/O# 041400 2- Manufacture RBW6205G11451-3G as per Descriptions: DWG 3- Certificate of conformity is required

108 - 1- Cut blank at 8.25", 1 blank makes 6 parts

110 - 1-Machine as per folio FB FOLIO REV: DWG REV: 2-Deburr

140 - -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required

at 23 x 8 h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X1.000	6061T6 Bar 1.000 X 1.000	5.4960 ft (.687 ea)	90-Start up Operation	N/R.
RBW6205G11451-3GP	Clamp	8 Ea (1 ea)	90-Start up Operation	5134656

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X1.000	5	19	0
	RBW6205G11451-3GP	8	0	0



Container No: S134657



Part: RBW6205G11451 - 3G

Job No: 185175

Serial No/Batch: S134657

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/05/18

Part Specifications
Specifications could not be found.

Plex 10/23/18 2:19 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041400**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041400
PO Date: 10/19/18
Due Date: 12/3/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments: Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
①	185175	RBW6205G11451-3GP			Clamp As Per Dwg RBW6205G11451-3G Rev. 1	Firmed	-	12/3/18	8 Ea	0 Ea	8 Ea	\$131.00/Ea	\$1,048.00
Line Item Note RBW6205G15231-3G TOP LEVEL (RBW6205G11231-3G) REV 1													
②	185176	RBW6205G11751-3GP			Guide As Per Dwg RBW6205G11751-3G Rev 2	Firmed	-	12/3/18	1 Ea	0 Ea	1 Ea	\$1,048.00/Ea	\$1,048.00
Line Item Note RBW6205G15231-3G TOP LEVEL (RBW6205G11231-3G)													
③	185177	RBW6205G13231-3GP			Arm Assembly As Per Dwg RBW6205G13231-3G Rev. 1	Firmed	-	12/3/18	3 Ea	0 Ea	3 Ea	\$313.00/Ea	\$939.00
Line Item Note RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G)													
④	185180	RBW6205G13531-3GP			Screw Assembly As per Dwg RBW6205G13531-3G	Firmed	-	12/3/18	1 Ea	0 Ea	1 Ea	\$939.00/Ea	\$939.00
Line Item Note RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G)													
⑤	185182	RBW6205G12731-3GP			Upper Plate Assembly As Per Dwg RBW6205G12731-3G Rev. 3	Firmed	-	12/3/18	1 Ea	0 Ea	1 Ea	\$939.00/Ea	\$939.00
Line Item Note RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G)													
⑥	185184	RBW6205G13151-3GP			Lower Plate As Per Dwg RBW6205G13151-3G Rev. .A	Firmed	-	12/3/18	1 Ea	0 Ea	1 Ea	\$939.00/Ea	\$939.00
Line Item Note RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G)													
												Grand Total:	\$5,852.00

case ordered.

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Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER
PO041400

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A handwritten signature in dark ink, appearing to be "Plex", is written over the signature line.

Plex 10/23/18 3:01 PM dart.Lussier.Patrick



PHGE Machineworks dba
Arrowtech Machineworks
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO: 329

Date: 11/29/2018
PO Ref: 041400,041364
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.	400	364
24 ✓	CLAMP	✓ RBW6205G11451-3G	8	16
3 ✓	GUIDE	✓ RBW6205G11751-3G	1	2
9 ✓	ARM ASSEMBLY	✓ RBW6205G13231-3G	3	6
3 ✓	SCREW ASSEMBLY	✓ RBW6205G13531-3G	1	2
3 ✓	UPPER PLATE ASSEMBLY	✓ RBW6205G12731-3G	1	2
3 ✓	LOWER PLATE ASSEMBLY	✓ RBW6205G13151-3G	1	2

Received by:

Packaged by:

Checked by:

J.M.L.

G.E.

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:041400

Dated: 11/29/2018

Our Order / Job No:041400-1AWT

Order Qty: 8

Part Name: CLAMP

Part Number: RBW6205G11451-3G

Lot Size: N/A

Ship Date: 11/29/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6205G11451-3G Rev: 1

Material Size and Type:-1/ 6061 ALUM.

Material Specifications: ALUM.: ASTM B221

Heat Treatment: N/A

Plating/Finish: CLEAR ANODIZE: MIL-A-8625F, TYPE II, CLASS I

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 11/29/18

Signed: _____

DAS
68
9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

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